

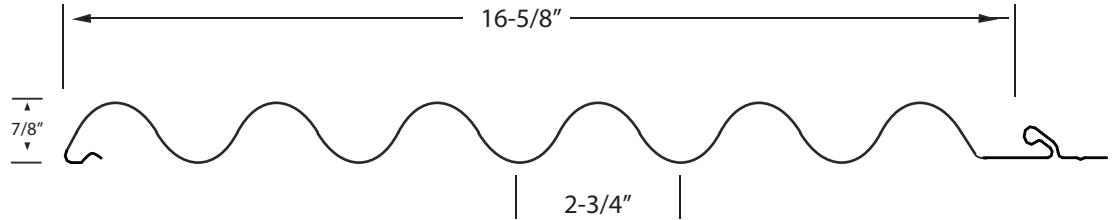


SL Corrugated Panel System

MANUFACTURER

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PRODUCT DATA SHEET



PRODUCT DESCRIPTION

Basic Uses:

SL Corrugated panels are 16-5/8" coverage with a 7/8" deep profile that shows dominant shadow lines that are 2-3/4" on center. Typical applications include walls, equipment screens, mansards and roofing. The system utilizes concealed fasteners to offer uninterrupted vertical or horizontal sight lines

Composition & Materials:

SL Corrugated panels are manufactured from 24 – 26 Gauge steel coil, including pvc, smtp and metallic finish's with over 50 different color offerings. Sizes:

SL Corrugated panels have a 16-5/8" wide nominal coverage. Panel lengths are cut to customer specifications, with a minimum of 2' and a maximum to transportation limitations and/or product and project design considerations.

Colors & Finishes:

A choice of over 50 stock colors is available in a P.V.C, SMTP, TEX, PRINTECH color finishes. (Request color chart or chips). Other colors are available.

Perforations are available.

MAINTENANCE

SL Corrugated panels are virtually maintenance free. Surface residue may be easily removed by conventional cleaning methods. For painted products, minor scratches should be touched up with a matching paint, available from the manufacturer.

WARRANTY

Products finish carry a limited warranty against chalking and fading. Refer to coil manufacturer warranties per your product selection

TECHNICAL DATA

Cascadia Printech
24ga,AZ50
Base metal is a 55% Aluminum-Zinc Alloy Coated Steel.
Dry Film Thickness: ASTM D 1400-94,
ASTM D 1005-95
Specular Gloss: ASTM D 523-89 @ 60°
Pencil Hardness: ASTM D 3363
T-Bend Flexibility: ASTM D 4145-83
(No crack, no pick-off)
Mandrel Bend Flexibility: ASTM D 522-93A
(180 bend around 1/8" mandrel)
Adhesion: ASTM D 3359-95a
(Reverse Impacted 1/16" crosshatched)
Abrasion Resistance: ASTM D 968-93
(to expose 5/32" of substrate)
Acid Pollutant Resistance: ASTM D 1308-87
(20% sulfuric acid 18 hrs .• 10% muriatic acid 15 minutes)
Salt Spray: ASTM B 117 (5% salt spray @ 95°)
Humidity Resistance: ASTM D 2247
(100% relative humidity@ 95°)
Color Retention, ASTM 2244 - Hunter Units
(Florida Exposure @ 45° S)
Chalking Resistance: ASTM D 4214
(Florida Exposure @45° S)
Graffiti Resistance: Cleanability of Defaced Panels
(spray paint, pens, etc.)
Reverse Impact: ASTM D 2794-93
(3,000 x inches of metal thickness)
Galvanized Steel: ASTM A 653
55% Al-Zn alloy Coated Steel: ASTM A 792
Film Integrity: 25 years - limited warranty
Load Tables available upon request.



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